



COMPOSITE RAILROAD TIES

			PHYSICAL and M	IECHA		ERTIES					
Test / Standard		Prop	erty			Value					
Specific Gravity		Specific Gravity					0.85 – 0.90				
ASTM D6111		Density					53 – 56 lb/ft ³ (849-897 kg/m ³)				
· ·		Compressive Strength (parallel to grain)					3,000 psi (20.6 MPa) average				
Compression ASTM D6108		Com	Compressive Strength (perpendicular to grain)					1,200 psi (8.3 MPa) average			
		Pern	Permanent Deformation Under Load (30,000 lbs. / 13,608 kg)					0.013 in (0.33cm)			
Flexural AREMA Chapter 30, Part 2 ASTM D6109		Modulus of Elasticity (flexural)					250,000 psi (1,724 MPa) average				
		Mod	Modulus of Rupture (bending)					3,000 psi (20.6 MPa) average			
Rail/Plate Area Compression AREMA Chapter 30, Part 2			nead loaded to 000 lb. (45.359 kg) load	Elastic deform	,000 lbs. (45,359 kg)			0.153 in (3.89 mm)			
			00 lb. (9,072 kg) increme 30 seconds between incre	Permanent deformation at recovery after release of 100,000 lb. (45,359 kg) load within 1 minute				0.043 in (1.09 mm)			
			Spike Insertion and Extra	Insertion Force *4.5 inches (11.4 cm) depth (average of 8 spike				spikes)	5,906 lbs. (26.3 kN)		
Cut Spike Pullout and Cut Spike Lateral Restraint AREMA Chapter 30, Part 2		inserted/extracted at 2 inches/ minute (5 cm/min)			Extraction Force *4.5 inches (11.4 cm) depth (average of 8 spikes)				2,541 lbs. (11.3 kN)		
		Lateral Restraint			Force to deflect spike 0.2 in (5 mm) laterally *cut spike inserted to depth of 4.5 in (11.4 cm)				1,849 lbs. (8.2 kN)		
					,						
Screw Spike Pullout ASTM D6117		Mechanical Fastener Screw Spike Pullout 11/16" (17.5 mm) screw, 9/16" (14 mm) diameter pilot hole							7,103 lbs. (31.6 kN)		
		1								1	
					Newly Insta	alled (0 MGT) /	After Ac	d Tonnage (13 MGT)		
Single Tie Lateral Push ABEMA Chapter 30 Part 2		Lateral Stability Perpendicular to			Force	Displacem	ent Force		rce	Displacement	
					2 582 lbs	0 429 ir	T) After Accumulated T nent Force in 2,670 lbs.	0 386 in			
Sample size: /" x 9" x 8'6" 1	ie	Aver	age of 20 ties		(11.5 kN)	(1.089 cr	n)	(11.8	3 kN)	(0.980 cm)	
Thermal Expansion ASTM D6341	ermal Expansion TM D6341 Average of six samples nple size: 6"x9"x12"		e of (60° C)		ease in Length at -30° F (-34.4° C)	in Length Increase 30° F at .4° C) (2		e in Length 273° F Line 23° C)		ear Coefficient of Frmal Expansion	
Sample size: 6"x9"x12"			0.056 in (1.422 mm)	-0.022 in (-0.559 mm)		0.	0.026 in (0.660 mm)		0.0 (0.00	0.0000378 in/in/°F (0.0000681cm/cm/°C)	
	1										
Slip Resistance			Average Coefficient of Friction (Dry Condition)					Average Coefficient of Friction (Wet Condition)			
ASTM F609	ŀ	0.60					0.62				
		I				I					
			FLECTR		ROPERTIES						

Electrical Impedance AREMA Chapter 30, Part 2	10 volts AC 60-Hertz	BEFORE	current	0.002 milliampere (mA)	
	applied between two	6-hour soak	impedance	5 megohms	
	before and after 6-hour	AFTER	current	0.004 milliampere (mA)	
	soak in water	6-hour soak	impedance	2.38 megohms	

NOTE: All testing was conducted at accredited, third-party test facilities. The information provided herein contains typical or average values intended for reference and comparison purposes only. They should NOT be used as a basis for part design and are not intended for use in establishing maximum, minimum, or ranges of values for specification purposes.